

Work Order ID 116544

May-07-14 2:04:11 PM

Report

116544

Page 1

Item ID: D139-799-015

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Engine Wash

Start Date: 4/21/14 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 4/21/14 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals: Process Plan: *V* Date: _____

Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D139-799	H								
100	Document Control	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D139-799-015 CHG005								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
06
9-89

MAY 09 2014

32
9-89

MAY 09 2014

DAS
06
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MLJ 1405-09

4/15/14 (2)

2

Work Order ID 116544

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Page 2

Item ID: D139-799-015

Revision ID:

Item Name: Engine Wash

Start Date: 4/21/14 Start Qty: 2.00 *2*

Required Date: 4/21/14 Req'd Qty: 2.00 *2*

Reference:

Accept

N19000040100Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____

QC: _____ Date: _____

Tooling: _____ Date: _____

SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D139-799-015

Location: _____

PPP rev: _____

Ship

MAY 09 2014

*2**54*

140

0.00

140

QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

*MLJ 14-05-09**in 14-05-09*

Picklist Print

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Work Order ID: 116544

116544

Parent Item: D139-799-015

D139-799-015

Parent Item Name: Engine Wash

Start Date: 4/21/14

Required Date: 4/21/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:B 11.07.04 new issue DD verf:JLM
AS PER ECN 11-598 11-06-05 JLM VEF BY:DD
PER CHG003 DD verf:EC IPP Rev:D 13.09.24 PER
CHG005/ECN13-579 DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

MS21919-WDG9

Purchased

No

Each

223.0000

40

MS21919-WDG9

Clamp

**

DAS
32
9-89

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06
9-89

Location

Loc Qty

Loc Code

ST506

24

M128402

24

ST508

99

M128638

99

ST509

100

M128673

100

D4121-1

Manufactured

No

110

Each

4.0000

4

D4121-1

Hose Assy

**

DAS
32
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

FG

2

114101

2

ST195

2

114101

2

D4121-3

Manufactured

No

110

Each

7.0000

2

D4121-3

Hose Assy

**

DAS
32
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

FG

1

91535

1

ST195

6

114102

6

DAS
31
9-89

114102

Picklist Print

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Work Order ID: 116544

116544

Parent Item: D139-799-015

D139-799-015

Parent Item Name: Engine Wash

Start Date: 4/21/14

Required Date: 4/21/14

Start Qty: 2.00

Required Qty: 2.00

D4121-5 Manufactured No

110 Each 8.0000 1 2

~~*D4121-5*~~

Hose Assy

DAS
06
9-89

Location

Loc Qty

Loc Code

ST395

8

114103

8

110 Each 4.0000

Manufactured No

D4131-041

~~*D4131-041*~~

Manifold Assy

**

DAS
32
9-89

DAS
31
9-89

114103

Location

Loc Qty

Loc Code

ST096

4

114583

4

110 Each 8.0000

Manufactured No

D4131-043

~~*D4131-043*~~

Doubler Assy

DAS
06
9-89

**

DAS
32
9-89

DAS
31
9-89

114583

Location

Loc Qty

Loc Code

ST097

8

114105

8

110 Each 19.0000

Manufactured No

D4146-1

~~*D4146-1*~~

Fitting

DAS
06
9-89

**

DAS
32
9-89

DAS
31
9-89

114105

Location

Loc Qty

Loc Code

ST097

19

108975

2

114109

17

DAS
06
9-89

DAS
31
9-89

114109

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Shop Packet Print

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Picklist Print

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Work Order ID: 116544

116544

Parent Item: D139-799-015

D139-799-015

Parent Item Name: Engine Wash

Start Date: 4/21/14

Required Date: 4/21/14

Start Qty: 2.00

Required Qty: 2.00

2 **D4182-1***
Fitting, Quick Disconnect

Manufactured No

110 Each

15.0000

4

DAS
32
9-89

**

Location

Loc Qty

Loc Code

ST098

15

114110

15

110 Each

21.0000

2

DAS
32
9-89

**

2 **D4384-1***
Placard

Manufactured No

110 Each

21.0000

2

DAS
32
9-89

**

Location

Loc Qty

Loc Code

FG

5

80679

5

ST104

16

114111

16

110 Each

96.0000

8

DAS
32
9-89

**

2 **AN526-1032R16***
Screw

Purchased No

110 Each

96.0000

8

DAS
32
9-89

**

Location

Loc Qty

Loc Code

ST346

96

123245

20

m128849

76

110 Each

20.0000

4

DAS
32
9-89

**

2 **AN832-6J***
Union

Purchased No

110 Each

20.0000

4

DAS
32
9-89

**

Location

Loc Qty

Loc Code

ST551

20

M127406

20

DAS
32
9-89

**

**DAS
06
9-89**

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Picklist Print

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Work Order ID: 116544

116544

Parent Item: D139-799-015

D139-799-015

Parent Item Name: Engine Wash

Start Date: 4/21/14

Required Date: 4/21/14

Start Qty: 2.00

Required Qty: 2.00

AN924-6J

Purchased

No

110

Each

34.0000

4

8

DAS
32
3-89

AN924-6J

NUT

DAS
06
9-89

Location

Loc Qty

Loc Code

ST

2

123245

2

ST326

12

m128402

2

m128973

10

ST551

20

m127416

20

NAS1149C0932R

Purchased

No

110

Each

119.0000

4

8

DAS
32
9-89

NAS1149C0932R

WASHER

DAS
06
3-89

Location

Loc Qty

Loc Code

ST292

119

m126572

119

DAS
31
9-89

M126572

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Shop Packet Print

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06
9-89

DART AEROSPACE USA, INC.

REFERENCE ONLY
D139-799
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5.0 PARTS LIST

Qty -011	Qty -012	Qty -015	Qty -017	Qty -019	Qty -112	Part Number	Description
X						D139-799-011	MAINTENANCE STEP KIT, LH
	X					D139-799-012	MAINTENANCE STEP KIT, RH
		X				D139-799-015	ENGINE WASH KIT
			X			D139-799-017	CARGO FLOOR PROTECTOR KIT
				X		D139-799-019	CABIN FLOOR PROTECTOR KIT
					X	D139-799-112	MAINTENANCE STEP WITH GRAB BAR KIT, RH
			2			D3580-1	JOGGLE BRACKET
			2	8		D3628-1	CUPPED WASHER
1						D4092-041	MAINTENANCE STEP ASSEMBLY
	1					D4092-042	MAINTENANCE STEP ASSEMBLY
		2				D4121-51	HOSE ASSEMBLY
		1				D4121-53	HOSE ASSEMBLY
		1				D4121-55	HOSE ASSEMBLY
				1		D4130-1	FWD CABIN FLOOR PROTECTOR
				1		D4130-3	AFT CABIN FLOOR PROTECTOR
			1			D4130-5	FWD CARGO FLOOR PROTECTOR
			1			D4130-7	CENTER CARGO FLOOR PROTECTOR
			1			D4130-9	AFT CARGO FLOOR PROTECTOR
		1				D4131-041	MANIFOLD ASSEMBLY
		1				D4131-043	DOUBLER ASSEMBLY
		2				D4146-11	FITTING
			1			D4153-1	JOGGLE BRACKET
			1			D4153-3	JOGGLE BRACKET
				4		D4153-5	CLAMP PLATE
			2			D4166-1	PLACARD, MAX LOAD
		2				D4182-1	FITTING, QUICK DISCONNECT
		1				D4384-1	PLACARD
					1	D4526-042	MAINTENANCE STEP ASSEMBLY, RH
2	2				2	AN6H12A	BOLT
2	2				2	AN6H13A	BOLT
		4				AN526-1032R16	SCREW
		2				AN832-6J	UNION
		4				AN924-6J	NUT
		20				MS21919WDG09	CLAMP
6	6				6	NAS1149D0663J	WASHER (or AN960JD616)
						NAS1149C0932R	WASHER (or AN960C916L)

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